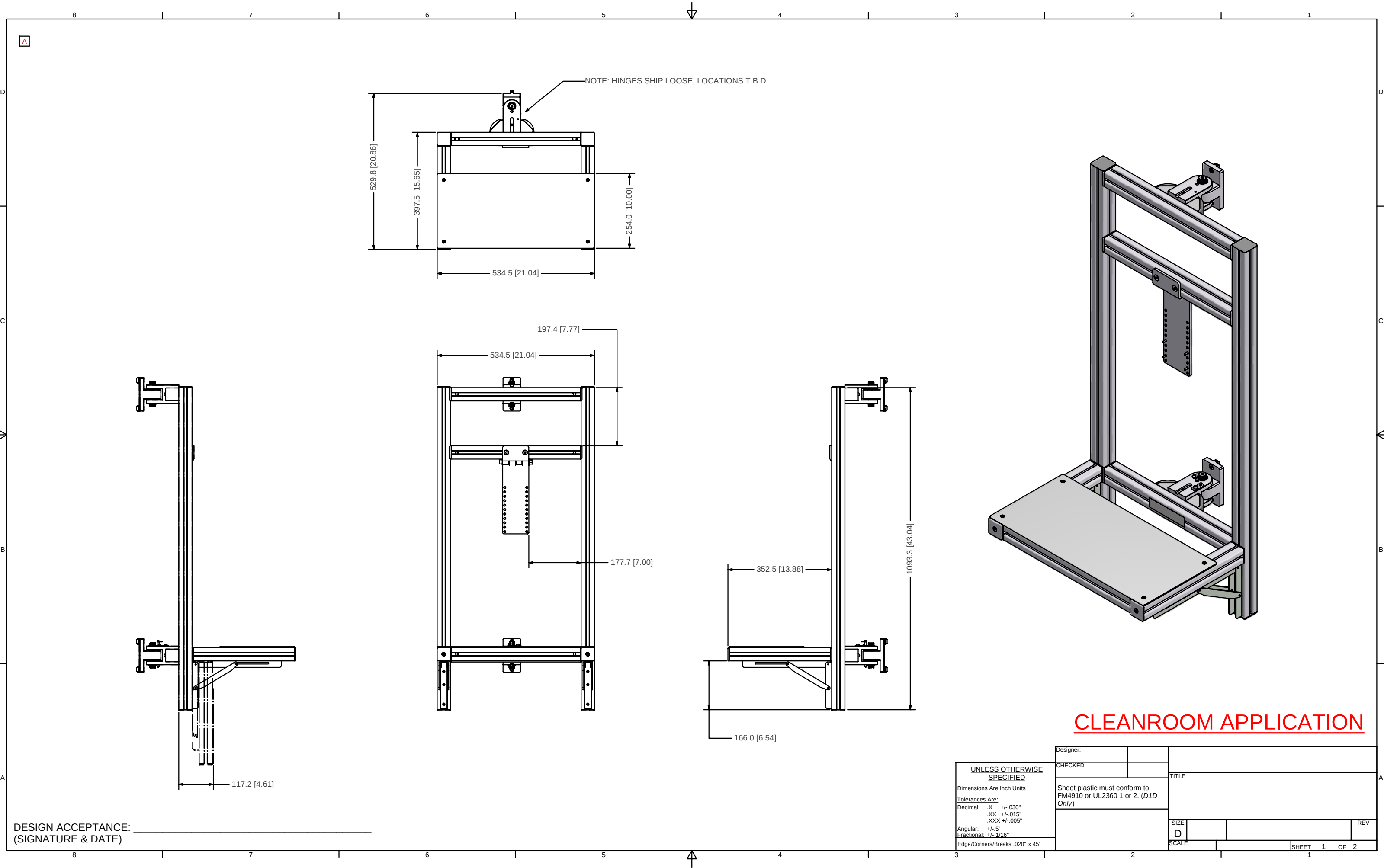
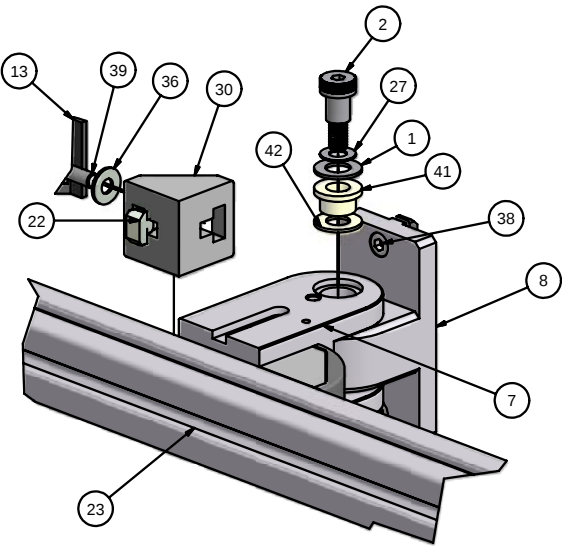
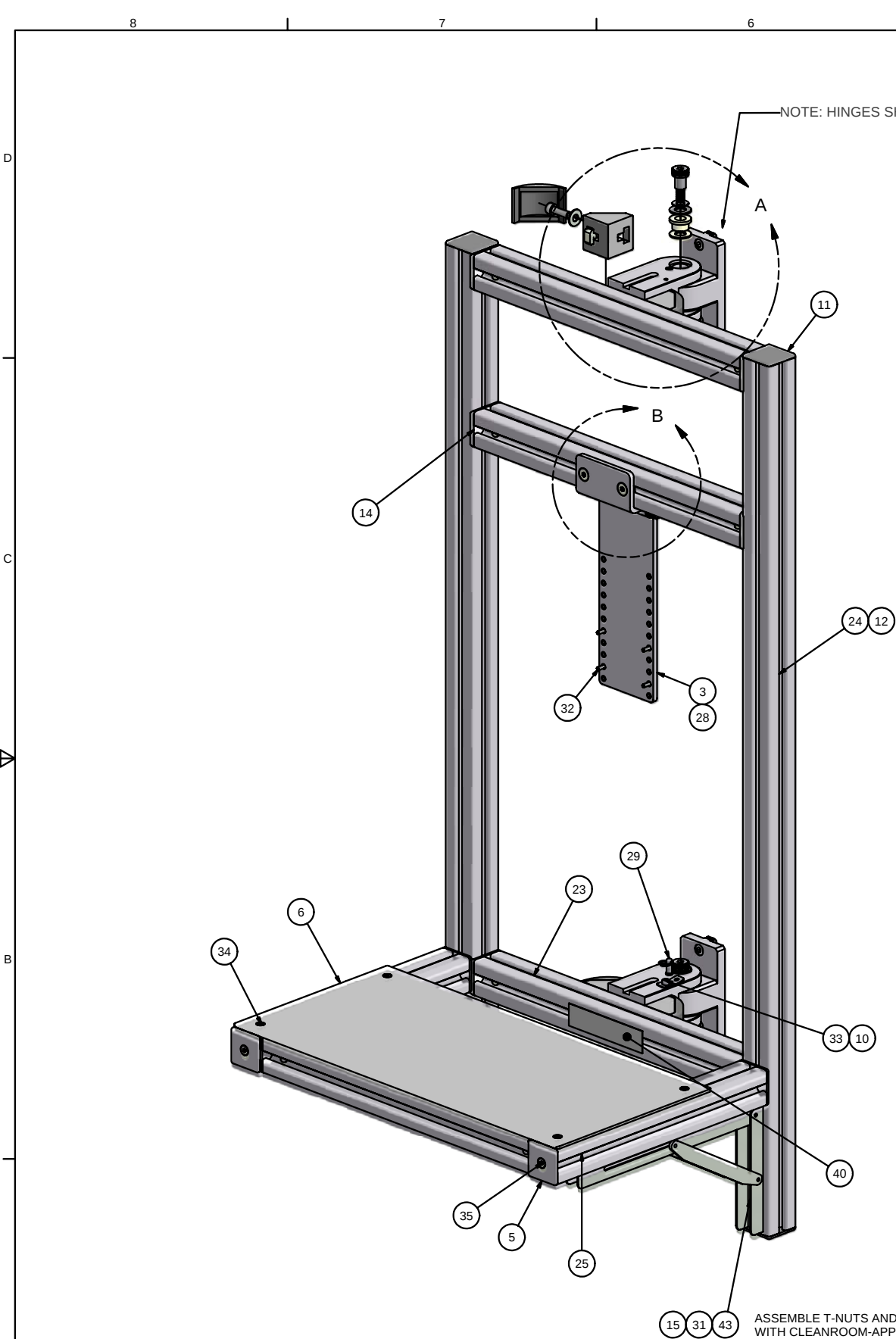




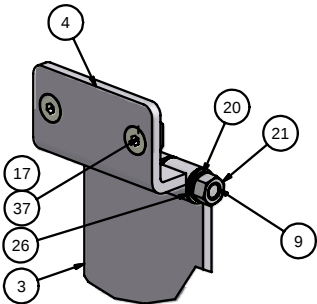
DESIGN ACCEPTANCE: _____
(SIGNATURE & DATE)

CLEANROOM APPLICATION

UNLESS OTHERWISE SPECIFIED Dimensions Are Inch Units Tolerances Are: Decimal: .X +/- .030" .XX +/- .015" .XXX +/- .005" Angular: +/- .5° Fractional: +/- 1/16" Edge/Corners/Breaks .020" x 45°	Designer:					
	CHECKED		TITLE			
	Sheet plastic must conform to FM4910 or UL2360 1 or 2. (D1D Only)					
			SIZE			REV
		SCALE			SHEET 1 OF 2	



DETAIL A



DETAIL B

Parts List										
ITEM	QTY	PART NUMBER	DESCRIPTION	Length	Hole	CB	Taps	MTR	CM	
1	4	1/2IDx3/4ODx1/16SHIM	18-8 Stainless steel shim, .062" thick, 1/2" ID, 3/4" OD							
2	4	1/2X5/8X3/8-16SBSSSL	Shoulder bolt							
3	1	1264-G-1502-B-03	Monitor Pivot, Lower							
4	1	1264-G-1502-C-02	Monitor Bracket, Upper							
5	4	1264-G-1514-A-02	45x45 Aluminum Endcap							
6	1	1268-G-1511-A-02	Keyboard Tray, Narrow							
7	2	1268-G-1515-A-02	Hinge, Floating							
8	2	1268-G-1515-A-03	Hinge, Fixed							
9	1	3/8X3-1/2SSSB	SS Shoulder Bolt 3.5" x 3/8"							
10	1	30345T24	Lanyard, 12" nylon coated SS w/ SS tab (cable not shown)							
11	4	3842517059	45x45 Endcap grey							
12	12	3842518367	10mm T-slot cover, lt. gray (NOT SHOWN)							
13	4	3842523563	45x45 Gusset Cover							
14	8	3842524414	45x45 Radius Compensator							
15	12	3842530281	10mm T-nut, M4							
16	4	3842530283	T-nut, 10mm, M5							
17	6	3842530287	10mm T-nut, M8							
18	2	3842535458	Quick connector, Vertical, 10-10							
19	6	3842535466	Quick Connector, Horizontal, 10-10							
20	1	5/16FLATWASHSS	5/16 Flat Washer, Thin, SS							
21	1	5/16NYLOCKNUTSS	SS Nylock Nut 5/16							
22	4	8981021343	19mm T-bolt kit, 10mm t-slot							
23	4	8981992026-02	45x45 profile	438.5	0	2	0	0	0	0
24	2	8981992026-03	45x45 profile	1093.3	0	0	0	0	0	0
25	2	8981992026-04	45x45 profile	344.5	0	0	0	0	0	0
26	5	90295A170	3/4 x 3/8 Nylon Washer							
27	6	94773A657	Round SS Shim, 3/4"OD x 1/2"ID x .010"							
28	1	95495K15	Polyurethane Adhesive-Backed Bumpers							
29	1	98700A145	Heavy-Duty Spring-Loaded Quick Release pin, SS, 1/4" dia. x 2.5" usable length w/ ring grip							
30	4	A3842523558	45 x 45 gusset, anodized							
31	12	M4x12BHZ	M4x12 Button Head screw							
32	4	M4x16FHZ	M4x16 Flat Head Screw							
33	1	M5x10SHCSZ	M5x10 Socket Head Cap Screw							
34	4	M5x16FHZ	Countersunk Head Screw							
35	4	M6x16FHZ	M6x16 Flat Head Screw							
36	4	M8FNDWASHZ	M8 Fender Washer, Zinc							
37	2	M8x16FHZ	M8x16 Flat Head Screw							
38	4	M8x16SHCSZ	Socket Head Cap Screw							
39	4	M8x25SHCSZ	Socket Head Cap Screw							
40	1	PIHMFGTAG	Manufacturing Tag							
41	4	RJFBX0.125	Rulon Bearing							
42	4	RJTB1X0.062	Rulon Bearing							
43	2	STEB-303EP	Folding Shelf Support							

NOTE: SHIP ALL M4X16FHZ LOOSE IN BAG AND ATTACH TO MONITOR BRACKET WITH ZIP TIE

CLEANROOM APPLICATION

NOTE: ALL LOOSE HARDWARE MUST BE IN SMALL ZIP LOCK BAG AND ATTACHED TO ASSEMBLY WITH PLASTIC ZIP TIE

ASSEMBLE T-NUTS AND SCREWS FOR FOLDING HINGE WITH CLEANROOM-APPROVED LOCTITE.

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	CHECKED				
	Sheet plastic must conform to FM4910 or UL2360 1 or 2. (D1D Only)		SIZE	REV	
	SCALE		SHEET	2	OF